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D412-704-011
Job Sheet 191311



008573

Part No: D412-704-011

Job Qty: 1 pcs

Part Name: Co-Pilot'S Emergency Cargo Release



Part Weight: 0 lbs

Status: New

Priority: Medium

Job Created: 2/27/19

Job Tracking No:

Due Date: 3/18/19

Created By: Marie Lajeunesse

Type: SOLD

Description: *order 13928*

Note: DWG REV E SHEETS 21-22 IPP Rev:B 05.01.28 Hardware added to Step 3 KJ/RF IPP Rev:C IPP REV:E
12.05.10 per ECN 12-583 DD ver:EC

Ship Via:

Bill of Materials

Job Routing

Op No	Operation	Qty	Start Date	Due Date	Standard		Workcenter/Supplier		Sign-off
					Setup Hrs	Run Hrs	Workcenter / Supplier	Lead Time	
110	Packaging 1 - Pick Kit	1 pcs		3/18/19	0.00	0.00	Packaging 1 - 1		MAR 12 2019
							Packaging 1 - 2		
							Packaging 1 - 3		
							Packaging 1 - 4		
							Packaging 1 - 5		
							Packaging 1 - 6		
							Packaging 1 - 7		
							Packaging 1 - 8		
							Packaging 1 - 9		
							Packaging 1 - 10		
							Packaging 1 - 11		
							Packaging 1 - 12		
							Packaging 1 - 13		
							Packaging 1 - 14		
							Packaging 1 - 15		
							Packaging 1 - 16		
							Packaging 1 - 17		
							Packaging 1 - 18		
							Packaging 1 - 19		
							Packaging 1 - 20		
							Packaging 1 - 21		
							Packaging 1 - 22		
							Packaging 1 - 23		
							Packaging 1 - 24		
							Packaging 1 - 25		
							Packaging 1 - 26		
							Packaging 1 - 27		
							Packaging 1 - 28		
							Packaging 1 - 29		
							Packaging 1 - 30		



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Container No: S161587



Part: D412-704-011

Job No: 191311

Serial No/Batch: S161587

Revision: E

Inspector:

Exp Date:

Instructions: TC STC SH93-34 Issue 2 FAA STC SR009571

				Packaging 1 - 31	
				Packaging 1 - 32	
				Packaging 1 - 33	
				Packaging 1 - 34	
				Packaging 1 - 35	
120 QC 4	1 pcs	3/18/19	0.00 0.00	QC 4 - 26	
				QC 4 - 28	
				QC 4 - 42	
				QC 4 - 58	
				QC 4 - 6	
				QC 4 - 69	DAS 69 9-89
				QC 4 - 9	
				QC 4 - 46	
130 Packaging 3-1 - Stock - B4B	1 pcs	3/18/19	0.00 0.00	Packaging 3 - 1 - B4B	DAS 69 9-89
				Packaging 3 - 2 - B4B	
				Packaging 3 - 3 - B4B	
				Packaging 3 - 4 - B4B	
				Packaging 3 - 5 - B4B	
				Packaging 3 - 6 - B4B	
				Packaging 3 - 7 - B4B	
				Packaging 3 - 8 - B4B	
				Packaging 3 - 9 - B4B	
				Packaging 3 - 10 - B4B	
				Packaging 3 - 11 - B4B	
				Packaging 3 - 12 - B4B	
				Packaging 3 - 13 - B4B	
				Packaging 3 - 14 - B4B	
				Packaging 3 - 15 - B4B	
				Packaging 3 - 16 - B4B	
				Packaging 3 - 17 - B4B	
				Packaging 3 - 18 - B4B	
				Packaging 3 - 19 - B4B	
				Packaging 3 - 20 - B4B	
				Packaging 3 - 21 - B4B	
				Packaging 3 - 22 - B4B	
				Packaging 3 - 23 - B4B	
				Packaging 3 - 24 - B4B	
				Packaging 3 - 25 - B4B	
				Packaging 3 - 26 - B4B	
				Packaging 3 - 27 - B4B	
				Packaging 3 - 28 - B4B	
				Packaging 3 - 29 - B4B	
				Packaging 3 - 30 - B4B	
				Packaging 3 - 31 - B4B	
				Packaging 3 - 32 - B4B	
				Packaging 3 - 33 - B4B	
				Packaging 3 - 34 - B4B	
				Packaging 3 - 35 - B4B	
135 DC - 1 - B4B	1 pcs	3/18/19	0.00 0.00	DC - 1 - B4B	msf. 19.03.12
				DC - 2 - B4B	
140 QC 21 - FG	1 pcs	3/18/19	0.00 0.00	QC 21 - FG - 21	msf. 19.03.12
				QC 21 - FG - 70	
				QC 21 - SA - 53	DAS 70 9-89
Part Op 110 - (Pick Kit)					
Descriptions: 120 - (QC4- 100% Inspect kits for completeness)					
130 - (Identify as per dwg & Stock Location: _____) Identify and pack for shipping as per PPP D412-704-011 Location : FG 018					
135 - (Document Control) Photocopy bluefile and create labels per PPP D412-704-011 CHG003					
140 - (QC21- Final Inspection - Work Order Release)					

Job BOM

Part / Item	Component Name	Quantity	Operation	Container
D3207-11	Bracket	1 pcs (1 ea)	110-Packaging 1 - Pick Kit	5049445
D3207-5	Bracket	1 pcs (1 ea)	110-Packaging 1 - Pick Kit	5159094
D3207-7	Packer	1 pcs (1 ea)	110-Packaging 1 - Pick Kit	5145451
D3208-1	Doubler	1 pcs (1 ea)	110-Packaging 1 - Pick Kit	5158714
D3208-11	Filler	1 pcs (1 ea)	110-Packaging 1 - Pick Kit	5072681
D3208-3	Pedal Mount Angle	1 Ea (1 ea)	110-Packaging 1 - Pick Kit	5108768
D3208-7	Filler	1 pcs (1 ea)	110-Packaging 1 - Pick Kit	5159135
D3208-9	Doubler	1 pcs (1 ea)	110-Packaging 1 - Pick Kit	5044815
D3214-1	Decal	1 pcs (1 ea)	110-Packaging 1 - Pick Kit	5072699
D412-704-041	Pedal Assembly	1 pcs (1 ea)	110-Packaging 1 - Pick Kit	5158866
D412-704-045	Cable Assembly	1 pcs (1 ea)	110-Packaging 1 - Pick Kit	51601100
MS21919-DG5	Clamp	4 Ea (4 ea)	110-Packaging 1 - Pick Kit	5107762

Job Allocations

Operation	Component Part	Required	Inventory	Allocated
110-Packaging 1 - Pick Kit	D3207-11	1	14	0
	D3207-5	1	4	0
	D3207-7	1	26	0
	D3208-1	1	5	0
	D3208-11	1	9	0
	D3208-3	1	7	0
	D3208-7	1	4	0
	D3208-9	1	8	0
	D3214-1	1	9	0
	D412-704-041	1	0	0
	D412-704-045	1	3	0
	MS21919-DG5	4	44	0

Part Specifications

Specifications could not be found.

Plex 2/27/19 7:18 AM Dart.lajeunesse.marie

Entered: _____ Date: _____



WORK ORDER NON-CONFORMANCE / ROUTE UPDATE

NCR No. _____

Route update only ☐

Job: _____ Part No. _____	DISPOSITION Rework ☐ Scrap ☐ Use-as-is ☐	DEPARTMENT/PROCESS Skid-tube ☐ Machining ☐ Large Fab ☐ Cross tube ☐ Small Fab ☐ Finishing ☐ Eng. (Non-AW) ☐ Prod. Eng. Coord. ☐ Rec/Store/Packaging ☐ Engineering ☐ Water Jet ☐ Supplier ☐ Quality ☐			
Date :	Sequence #:	QTY Affected :		MRB (QS1042)	
Description Work Order Deviation		Disposition		Completed By	
				Lead hand / Supervisor	
Root Cause Operator ☐ Manufacturing Process ☐ Equip/Tooling ☐ Handling/Preservation ☐ Material ☐ Product Improvement ☐ Process Improvement ☐ Human Factors ☐		FAULT CATEGORY ☐ Pressure/Forced ☐ Bending ☐ Crushing ☐ Cracks ☐ Crimp/Kink/Ripple/Wave/Twist ☐ Marks/Chatter ☐ Mislabeled ☐ Contamination ☐ Misaligned/off center ☐ BOM/Route ☐ Broken/Damage/Defect ☐ Incomplete/Unclear Instructions ☐ Drill Holes ☐ Fit/Function ☐ Power Loss/Surge ☐ Folio/Program ☐ Grain Direction ☐ Weld ☐ Wrong Stock Pulled ☐ Out of Sequence ☐ Off-set/Set-up ☐ Positioned Wrong ☐ Outside Tolerance ☐ Drawing ☐ Finish ☐ Part Lost/Missing ☐ Misread			
Other/Details: _____					